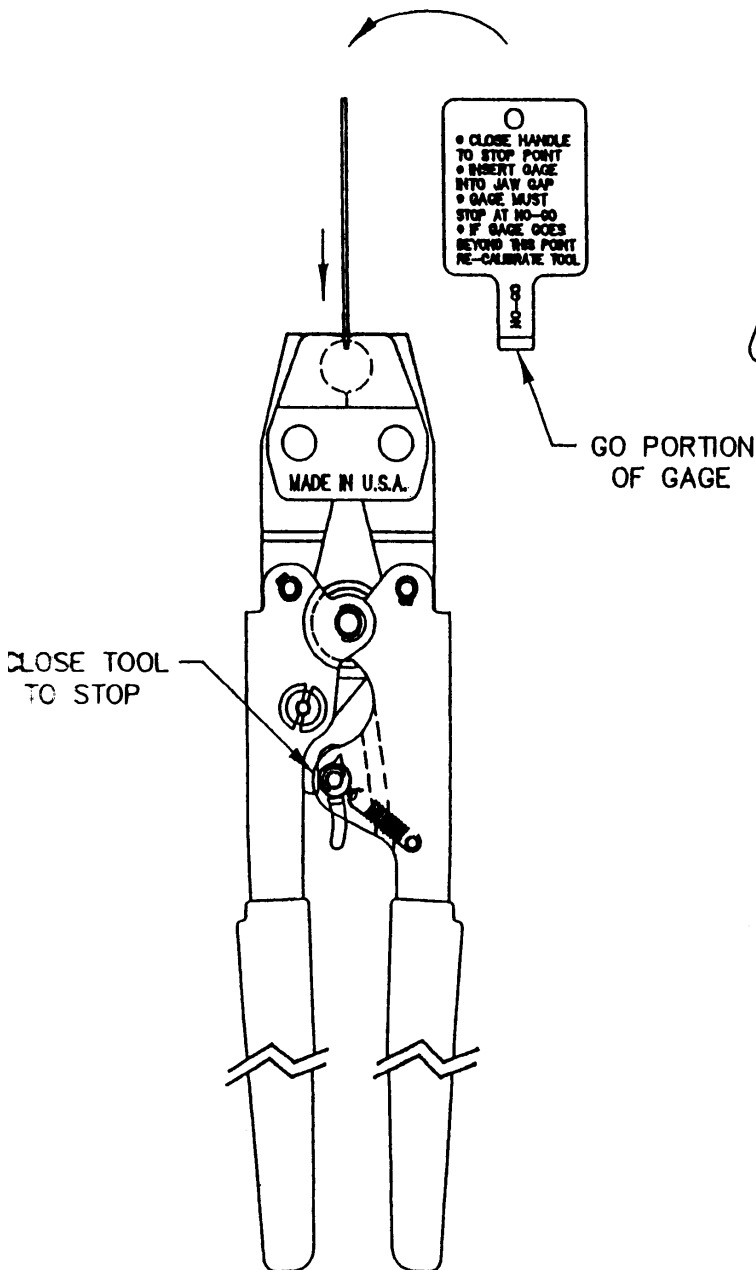
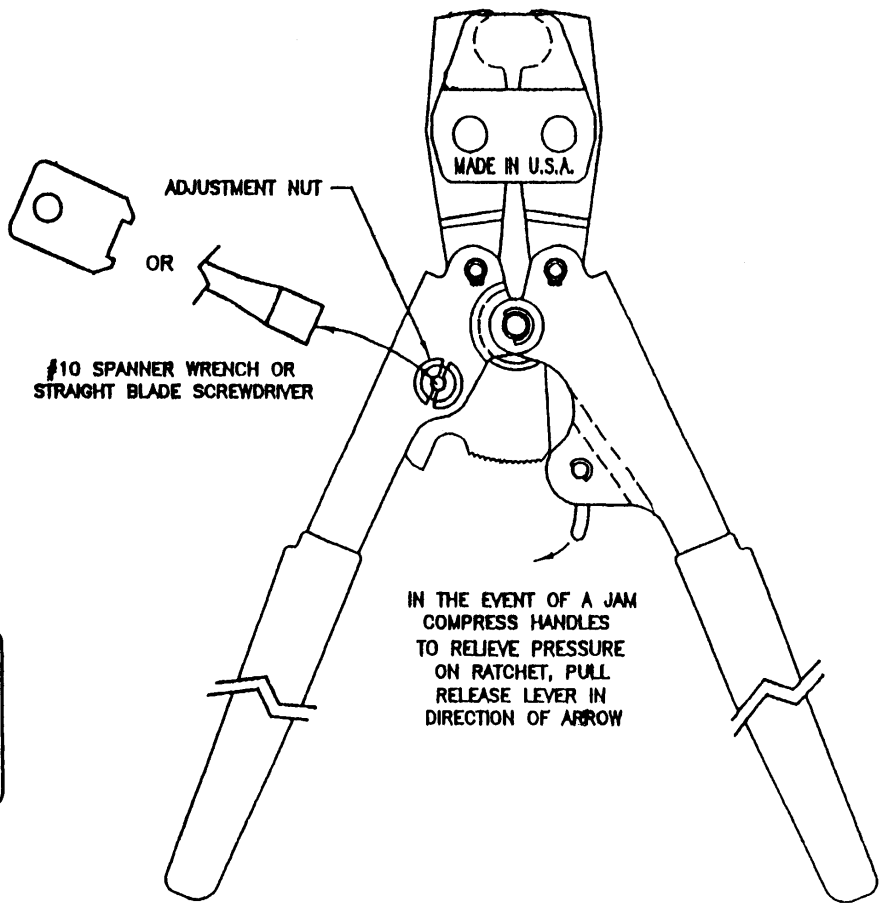
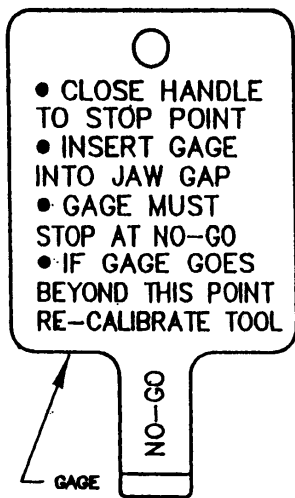
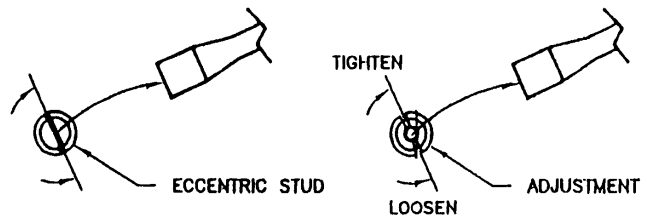


# CALIBRATION PROCEDURE



ROTATE CLOCKWISE TO INCREASE GAP



ROTATE COUNTERCLOCKWISE TO DECREASE GAP

## CALIBRATION PROCEDURE

- CLOSE HANDLE TO STOP POINT.
- INSERT GAGE INTO JAW GAP.
- GAGE MUST STOP AT NO-GO
- IF GAGE GOES BEYOND THIS POINT RE-CALIBRATE TOOL.
- LOOSEN ADJUSTMENT NUT.
- PLACE GO PORTION OF GAGE INTO JAW GAP.
- ROTATE ECCENTRIC STUD COUNTER-CLOCKWISE UNTIL JAWS CONTACT GAGE.
- TIGHTEN NUT.
- CHECK TOOL WITH GAGE THE FIRST AND LAST CRIMP ON EACH JOB SITE.